Rotary Joint

RJC-062L RJH-062M

Specifications

- Assist oil and air supply back to rotating object even under high pressure or high speed.
- Rotary part is made of metal seal, guaranteeing its prolonged usage life as well as durability.
- Rotary torque can be maintained stable under different supply pressures.

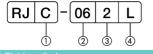


Specificiations

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Model No.			Unit	RJC-062L		RJH-062M
Port size				RC¼		RC1/4
Fluid				Oil	Air	Oil
Rated pressure			MPa	3	1	14
Maximum number of rotations			min ⁻¹	3000		3000
Flow path			mm	Ø6		⊘2
Number of flow paths				2		2
Temperatur	e of	Oil	°C	0~60		0~60
fluid applied	b	Air	°C	5~60		5~60
Allowable pressure discharged			MPa	0.03		0.03
Rotary torque			N∙cm	29.4		29.4
Internal leakage amount	Oil	With rated pressure	cm³/min	4	_	16
	Air	0.1MPa	ℓ/min(ANR)	-	0.4	_
		0.2MPa	ℓ/min(ANR)	_	0.8	_
		0.3MPa	ℓ/min(ANR)	_	1.3	_
		0.4MPa	ℓ/min(ANR)	_	2.0	_
Effective area			mm²	-	15.7	_
Weight			kg	1.2		1.6
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Note) Do not alter the product specifications and structure without consultation with FONTAL.

Representation



1 Fluid applied

C: Oil, Air

H:Oil

② Flow p

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3 Number of flow path

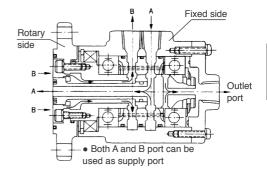
1: Both ways

4 Rated pressure

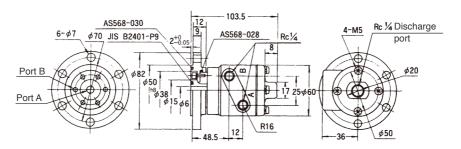
L: Oil 3 MPa Air 1 MPa

M:Oil 14 MPa

Construction

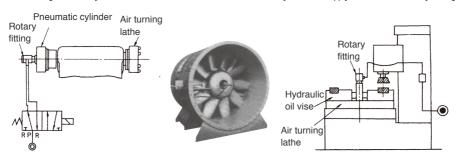






Application (Unit: mm)

· Air turning lathe of a hydraulic oil lathe Fan with variable vanes Hydraulic oil supply for the vise of a rotary milling



Warnings

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Flow rate (ℓ /min)

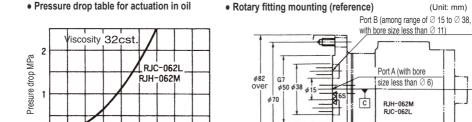
- Flange must be constantly mounted on the rotary side with sufficiently free space.
- Pipings applied must be soft tubes rather than steel tubes nor regular tubes.
- Discharge port must be mounted by independent pipes with back pressure below 0.03MPa. If used in an air environment, then such requirement is no longer necessary. In addition, air muffler is strongly recommended to avoid pollutants from entering. Note that air muffler is not compatible with blind plug and must not be used together.
 - Rotary fitting Stopper

(Unit: mm)

1 0.03 C

- Because the structure of the rotary part is made of metal seal, a minor degree of internal leakage is inevitable.
- Stopper is used to stop object rotation; its body cannot be mounted.

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